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APPLICATION NUMBER	FILING OR 371(c) DATE	FIRST NAMED APPLICANT	ATTY. DOCKET NO./TITLE
10/565,225	01/20/2006	Hartmut Hof	HM-688PCT

CONFIRMATION NO. 2176

40570
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Title: Method for shaping a roll cleaning brush, and a cleaning brush shaped according to the method

Publication No. US-2007-0033751-A1

Publication Date: 02/15/2007

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